hõnle group





LED Powerline

AC 820 IC

Max. irradiation intensity: up to **8.000** mW/cm² Wavelength: 365, 385, 395 and 405 nm

System-Features

- High irradiation power
- Small dimensions
- Low weight
- Different wavelengths available
- Air cooled

Advantages

- Low temperature load
- No heating phase
- Stackable without gap
- IC (Integrated Controller)
- Plug & Play with 48 V

Air cooled

LED Powerline AC 820 IC

LED Powerline AC 820 IC is an air cooled high-performance UV LED array for intermediate curing (pinning), final curing for printing applications as well as curing of varnishes or UVreactive adhesives and pottings.

LED Powerline AC 820 IC is available in wavelengths of **365/385/395/405 nm** +/- 10 nm. This variety allows to adjust the wavelength perfectly to any application.

Integrated air-cooling guarantees a reliable continuous operation over the whole ambient temperature area, without depending on huge external heat exchangers.

For **larger irradiation widths**, LED Powerlines are stackable **without gap** to any lengths

Special features

- Integrated controller (IC)
- Driving and monitoring of each LED segment up to a max. electric power of 400 W
- Monitoring of LED segments regarding short-circuit, interruption and excess temperature
- Registration of operating hours
- Analogue dimming of the segments via a 0-10 V-signal
- Digital PLC-interface (Emergency-stop, LED-on, LEDfailure, temperature warning)
- All modules BUS-controlled via RS485 or via an optional control panel

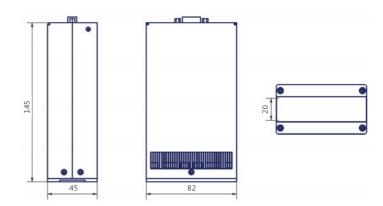


Technical data

LED service life	> 20.000 hours*			
Irradiated area /	82 x 20 mm			
output window:				
Dimensions in mm:	82 x 45 x 145			
Wavelengths in nm	365	385	395	405
Typical intensity in mW/cm ^{2**}	3.000	8.000	8.000	8.000
Cooling	air cooling			

* typical lifetime under specified operating conditions

** measured with Hönle LED sensor for UV meter



Advantages of LED technology

LEDs **do not emit infrared irradiation**. Thanks to the low temperature load on the substrate, even **heat-sensitive materials** can be irradiated. The **different spectra** guarantee safe and fast curing. As LEDs do not need any warm-up phase, the LED heads can be switched on and off as often as required and they are **immediately ready for operation** at any time. The typical **LED service life is more than 20.000 hours***.





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Operating parameters depend on production characteristics and may differ from the foregoing information.
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